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<b>Aremco Products, Inc. - Crystalbond 509 MSDS</b>	
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Product:	Washaway Adhesive
<b>(1) Identification</b>	
<b>Identity</b>	Crystalbond 509
<b>(2) Ingredients (Inert and Hazardous)</b>	
<b>Phthalic Anhydride</b>	C.A.S. # 25610-19-9 ACGIH TLV - 1 ppm OSHA PEL - 1 ppm
<b>Ethylene Glycol</b>	C.A.S. # 107-21-1 ACGIH TLV - 50 ppm OSHA PEL - 50 ppm
<b>Health:</b>	0
<b>Flammability:</b>	0
<b>Reactivity:</b>	0
<b>(3) Physical Data</b>	
<b>Boiling Point</b>	>300 °F (starts to decompose)
<b>Melting Point</b>	225 °F
<b>Evaporation Rate</b>	Nil
<b>Solubility in Water</b>	Nil
<b>V.O.C. content</b>	0.705 gm/ltr (calculated)
<b>Appearance</b>	Clear or clear amber solid
<b>Specific Gravity</b>	1.35
<b>Vapor Pressure</b>	1.05
<b>Vapor Density</b>	>1.0
<b>Odor</b>	None
<b>(4) Fire and Explosion Data</b>	
<b>Flash Point</b>	>505 °F
<b>Lower / Upper Explosive Limit</b>	N/A
<b>Extinguishing Media</b>	Foam, carbon dioxide, dry powder.
<b>Special Fire Fighting Procedures</b>	Do not use water.
<b>Unusual Fire and Explosion Data</b>	N/A
<b>(5) Health Hazard Data</b>	
<b>Effects of Overexposure</b>	
<b>Inhalation</b>	N/A
<b>Dermal Exposure</b>	If material is in molten state, exposure to skin will cause a severe thermal burn.
<b>Eye Irritation</b>	N/A
<b>Ingestion</b>	N/A

<b>Emergency and First-Aid Procedures</b>	
<b>Eyes</b>	Flush with copius amount of water. If irritation occurs, get medical attention.
<b>Skin</b>	Treat for thermal burn. See a physician.
<b>Ingestion</b>	N/A
<b>Inhalation</b>	N/A
<b>(6) Reactivity Data</b>	
<b>Hazardous Polymerization</b>	Will not occur
<b>Hazardous Decomposition</b>	Carbon monoxide, carbon dioxide.
<b>Stability</b>	Stable
<b>Conditions to Avoid</b>	Excessive heat, sparks, open flames.
<b>(7) Precautions for Safe Handling and Use</b>	
<b>Steps to be Taken in Case Material is Released or Spilled</b>	If material is unusable, sweep up and dispose of in a metal container. Provide adequate ventilation. Avoid excessive heat, sparks, open flames.
<b>Waste Disposal Method</b>	Dispose of in accordance with local, state, and federal regulations.
<b>Precautions to be taken in handling and storage</b>	Avoid excessive heat, sparks, open flames.
<b>(8) Special Protection Information</b>	
Use NIOSH approved mist respirator where spray occurs. Use of rubber gloves and chemical goggles is recommended. Good industrial hygiene practice requires that employee exposure be maintained below the recommended TLV. This is preferably achieved through the provision of adequate ventilation where necessary. Where dust cannot be controlled in this way, personal respiratory protection should be employed.	
<b>(9) Disclaimer of Liability</b>	
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